

Work Order ID 53652

November 11, 2009 3:03:10 PM



Page 1

Item ID: D2886-3

Accept



Setup Start



Revision ID: A B

Q 09-12-02

Stop



Item Name: Cable Guard

Start Date: 11/13/09 Start Qty: 2.00



Cust Item ID:

Required Date: 11/20/09 Req'd Qty: 2.00



Customer:



Reference:

Approvals: Process Plan:

V

Date:

Tooling:

Date:

Run Start



QC:

V

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

D2886

Rev A B

100



Waterjet

FLOW CNC Waterjet

Memo

CUT BLANK AS FILE D2886-3

0.00

0.00

B 9-11-02

(3)

140



HAAS 1

HAAS CNC vertical machine #1

HAAS CNC VERTICAL MACHINING #1

Memo

Machine as per folio D2886-3

0.00

0.00

J.A 09/12/02

B 9-11-02

(3)

150



QC

Quality Control

QC2- Inspect parts off machine FAI/FAIB

0.00

0.00

J.A 09/12/02

3 Ø

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



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Page 2

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Setup Start



Revision ID: A

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Item Name: Cable Guard

Start Date: 11/13/09 **Start Qty:** 2.00



Cust Item ID:

Required Date: 11/20/09 **Req'd Qty:** 2.00



Customer:

Reference:

Approvals: **Process Plan:**

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



**Sequence ID/
Work Center ID**

**Operation
Description**

**Set Up/
Run Hours**

**Draw
Number**

**Draw
Rev.**

**Plan
Code**

**Accept
Qty**

**Reject
Qty**

**Reject
Number**

**Insp.
Stamp**

160



QC

Quality Control

QC8- Inspect parts - second check

0.00

mk 09/12/02

3

p

190



Packaging

Packaging

Identify as per dwg & Stock Location:

0.00

Memo

0.00

Ala/2 sc 34

200



QC

Quality Control

QC21- Final Inspection - Work Order Release

0.00

Memo

0.00

09/12/02

*MF
09-12-02*

POSITIVE RECALL

EFFECTIVE

09/12/02

AUTH

RELEASED

09/12/02

DATE

09/12/02

P

09.12.02

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NOTE: Date & initial all entries

Picklist Print

Page 1
1

November 11, 2009 3:03:09 PM

Work Order ID: 53652



Parent Item: D2886-3RevA



Parent Item Name: Cable Guard

Start Date: 11/13/09

Required Date: 11/20/09

Comments:

Start Qty: 2.00

Required Qty: 2.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
MUHMWB1750X1000 X4800		Purchased	No			100	sf	0.0000	0.5701			

UHMW 1.75x1.00x48.00



UHMW 1.75x1.00x48.00

108762



108762

W/O:

WORK ORDER CHANGES

DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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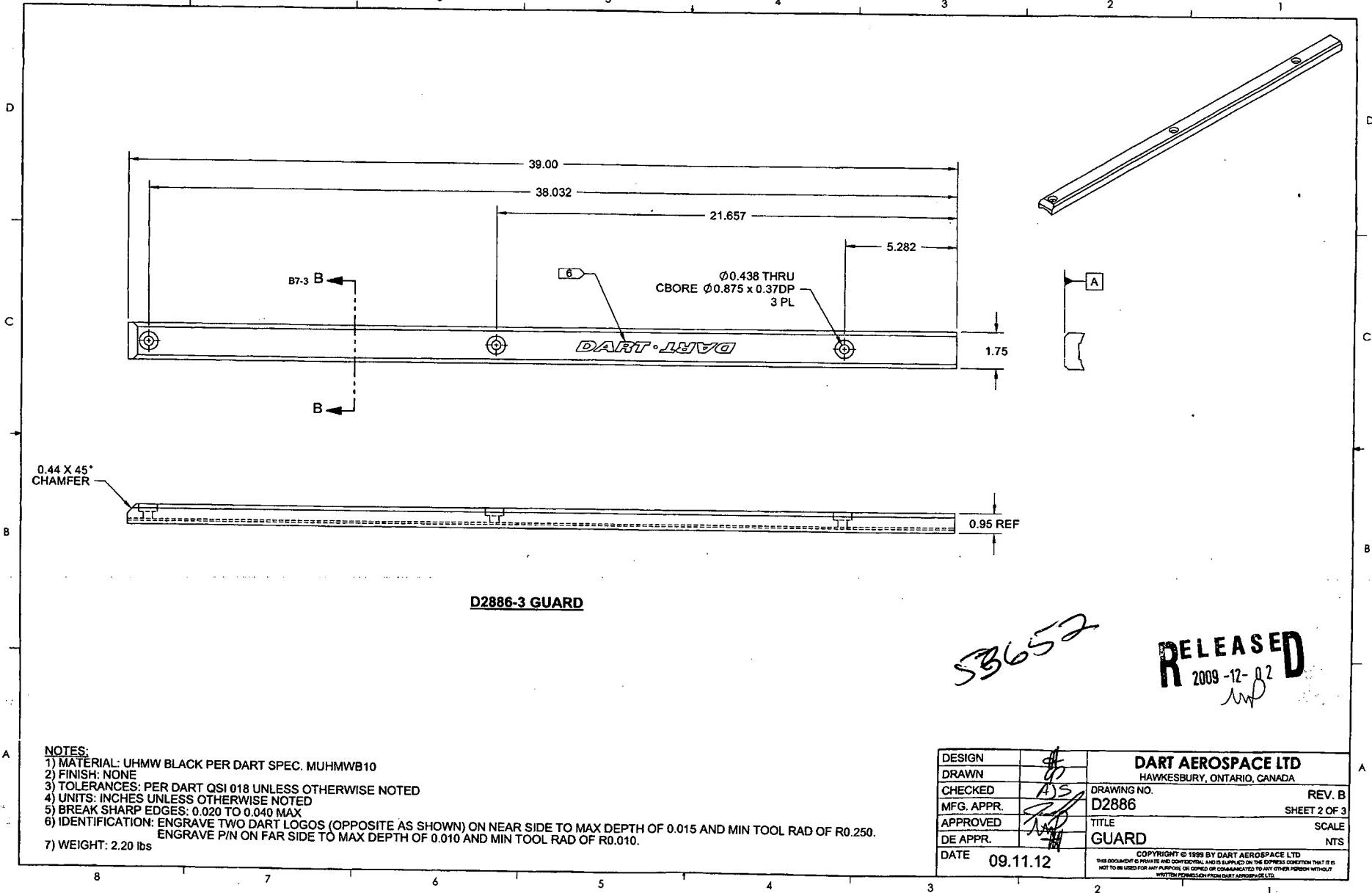
DART AEROSPACE LTD	Work Order:	53652
Description: GUARD	Part Number:	D2886-3
Inspection Dwg: D2886 Rev: B		Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

X First Article Prototype

Measured by:	<u>H.A</u>	Audited by:	<u>On/</u>	Prototype Approval:	N/A
Date:	09/12/02	Date:	09/12/02	Date:	N/A

Rev	Date	Change	Revised by	Approved
A		New Issue	KJ/JLM	



NOTES:

- 1) MATERIAL: UHMW BLACK PER DART SPEC. MUHMBW10
2) FINISH: NONE
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.020 TO 0.040 MAX
6) IDENTIFICATION: ENGRAVE TWO DART LOGOS (OPPOSITE AS SHOWN) ON NEAR SIDE TO MAX DEPTH OF 0.015 AND MIN TOOL RAD OF R0.250.
ENGRAVE P/N ON FAR SIDE TO MAX DEPTH OF 0.010 AND MIN TOOL RAD OF R0.010.
7) WEIGHT: 2.20 lbs

DESIGN	<i>[Signature]</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA		
DRAWN	<i>[Signature]</i>			
CHECKED	<i>AJS</i>	DRAWING NO.	REV. B	
MFG. APPR.	<i>[Signature]</i>	D2886	SHEET 2 OF 3	
APPROVED	<i>[Signature]</i>	TITLE	SCALE	
DE APPR.	<i>[Signature]</i>	GUARD	NTS	
DATE	09.11.12	COPYRIGHT © 1989 BY DART AEROSPACE LTD THIS DOCUMENT CONTAINS TRADE CONFIDENTIAL INFORMATION AND IS EXPRESSEDLY STATED THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT		

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